

## Sure Cuts A Lot 4 for vinyl cutting with GCC AR-24

### 0. BASIC COMMANDS

Ctrl Z - Undo

Ctrl S - Save

Ctrl C Ctrl V - Copy and Paste



Select the first arrow tool from the left side when you want to move, scale etc your objects

### 1. MATERIAL AND DOCUMENT SETUP

To set up the material click on Document on the right side.

Under Mat.size choose Custom size and set it to your material or approx size of drawing (according to the manufacturer the maximum cutting width is 600 mm)

Set Orientation to Vertical.  
Units cm or mm.

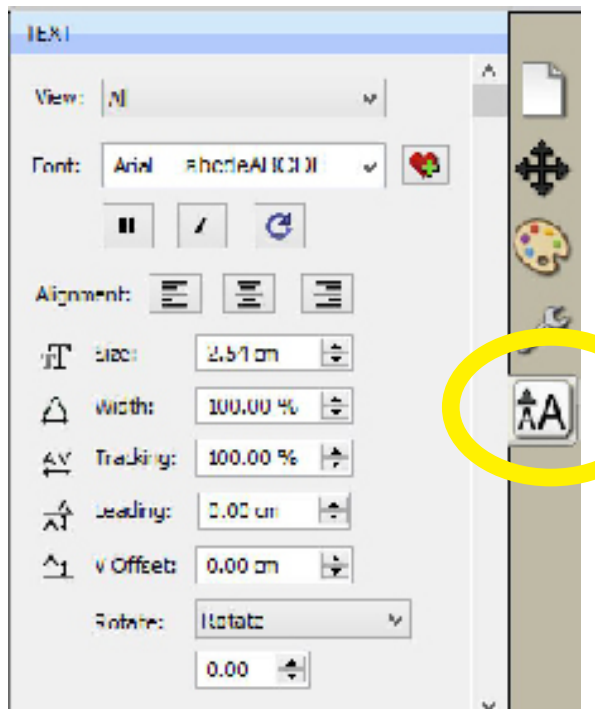
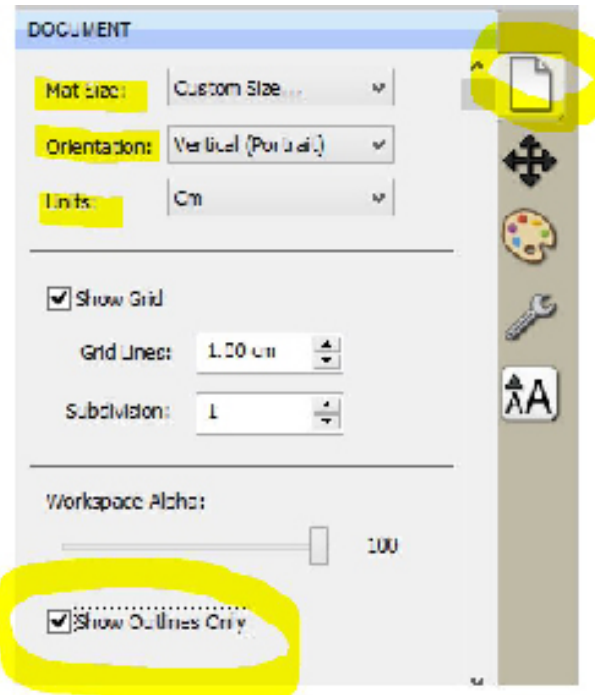
To view only outline, click Show Outlines Only.

More specs -

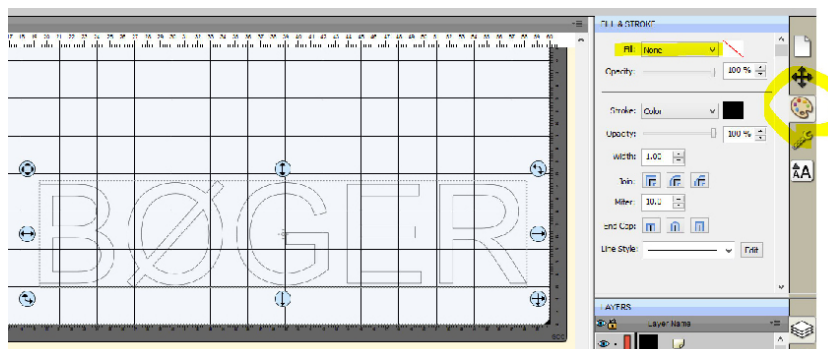
<http://www.gccworld.com/goods.php?act=view&no=49>

### 2. TEXT

To write text click on the **T** icon on the left side.  
Adjust Font etc by clicking the A icon on the right side.



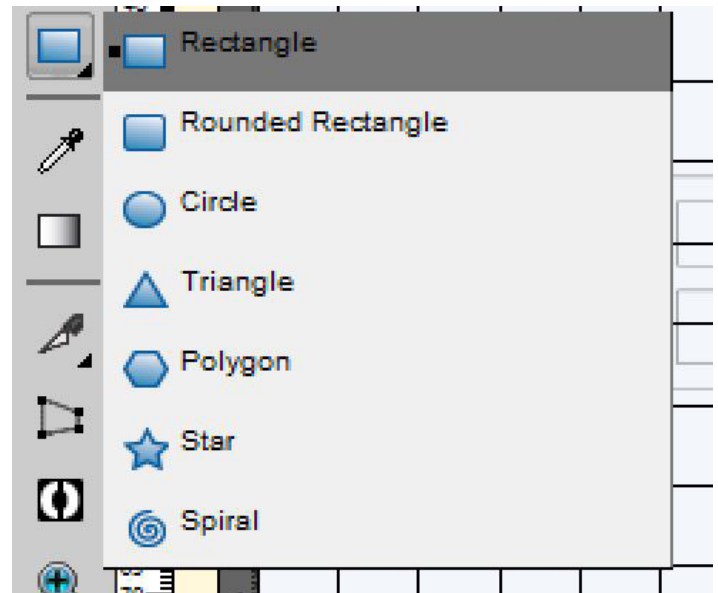
To see just the cut lines of the text or objects click the palette icon on the right and set Fill to None.



### 3. GEOMETRIC SHAPES


To draw a rectangle or any geometric shape around the text click the rectangle icon on the left side. Click and hold to choose other shapes than the previous shape selected.

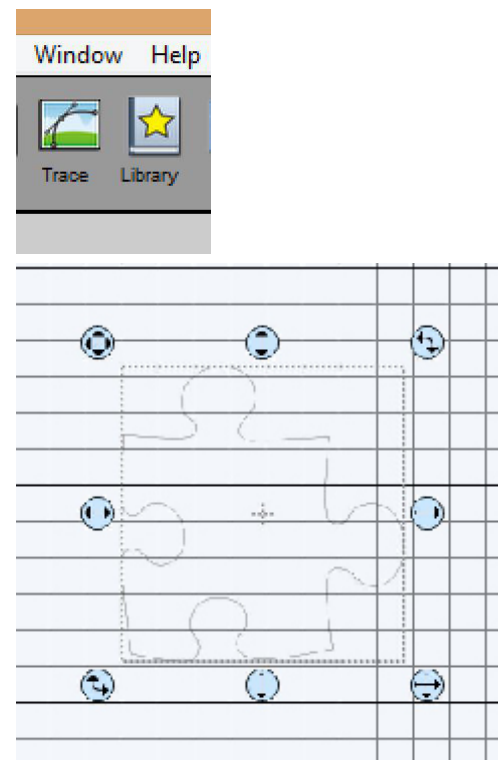
Click and drag from the outside of the text. Release to finalize the shape. If you want to keep proportions hold down Shift while dragging the shape.



### 4. DIFFERENT SHAPES

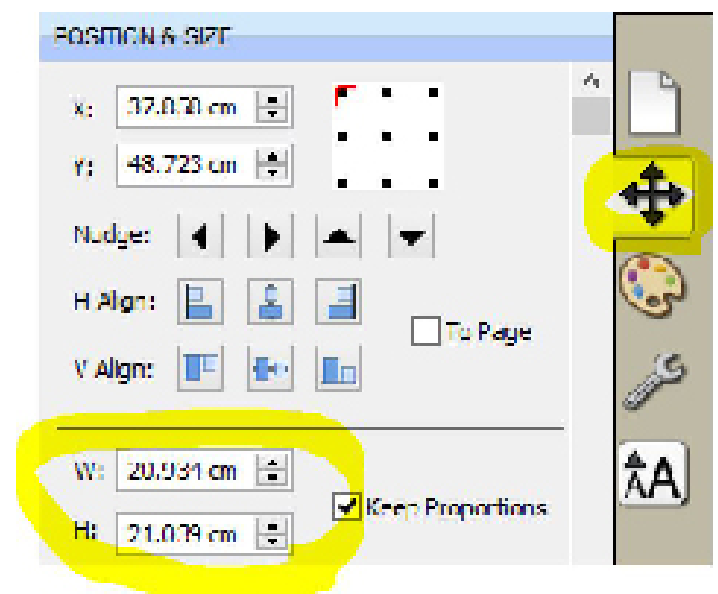
To choose other objects found in SCAL4 click on the Library icon on the top. Click on any of the objects you want to include and click and Delete the ones you do not.

When the object is selected you should see small arrows (like the puzzle on the right). Use these to move or scale the object. If you do not see them select the first arrow tool  and click on the object again.



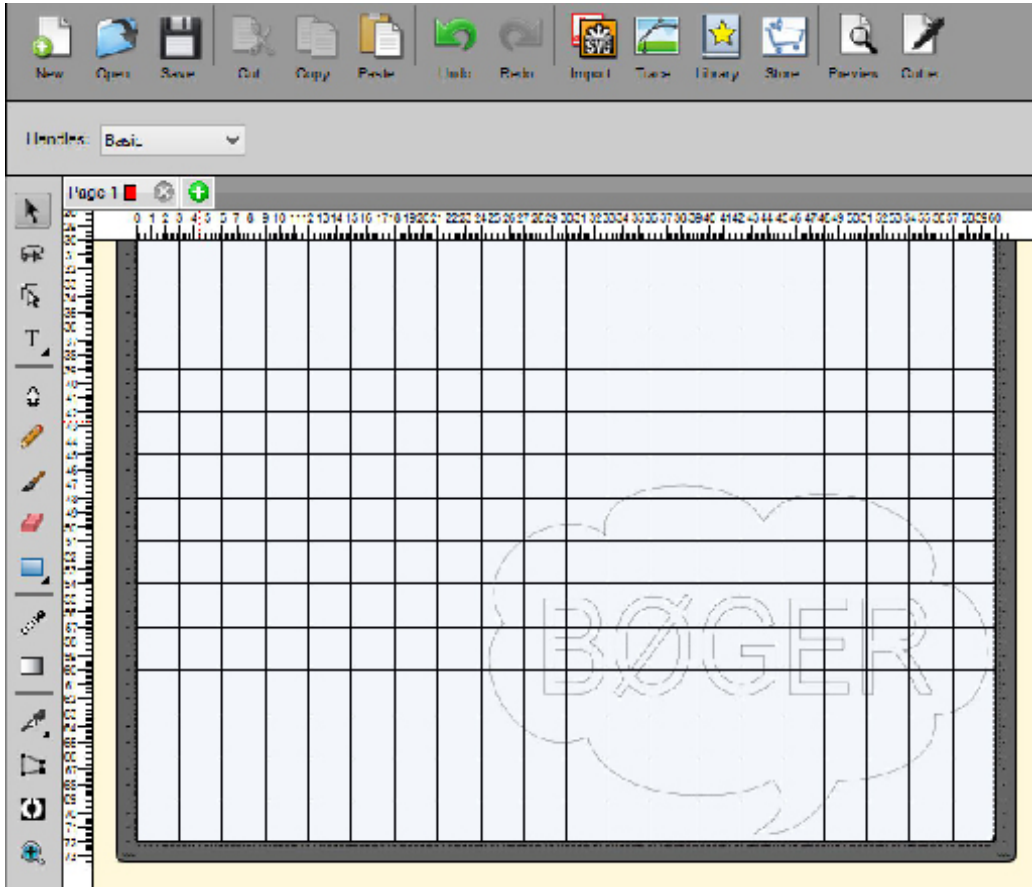
### 5. POSITION AND SIZE

Selected the object you want to change the dimensions for. Select the crossed arrow tool on the right and set the values for the width (W) and height (H). Click on Keep Proportions if you want to keep the ratio between the W and H.



## 6. FINALIZING

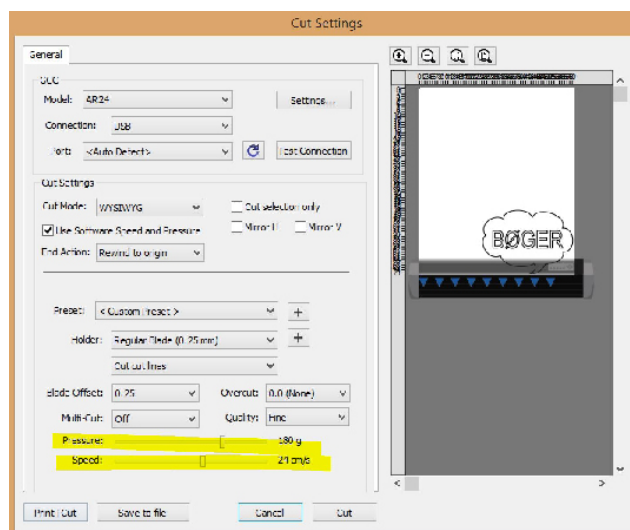
Move your object to the bottom edge - should look like the image below.



## 7. CUT OUT

Select Cutter from the top and you should see your objects like in the menu below. If not, on some computers you have to select the objects first before you send to cutting. Typically sticker vinyl can be cut with the following settings: Pressure 180 g , Speed 21 cm/s. To cut out press Cut.

If you want to test (do a “ghost cut” as I like to call it) without actually cutting you can set the Pressure to the lowest and click Cut.



## HAPPY VINYL CUTTING

*If you have any suggestions or changes  
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